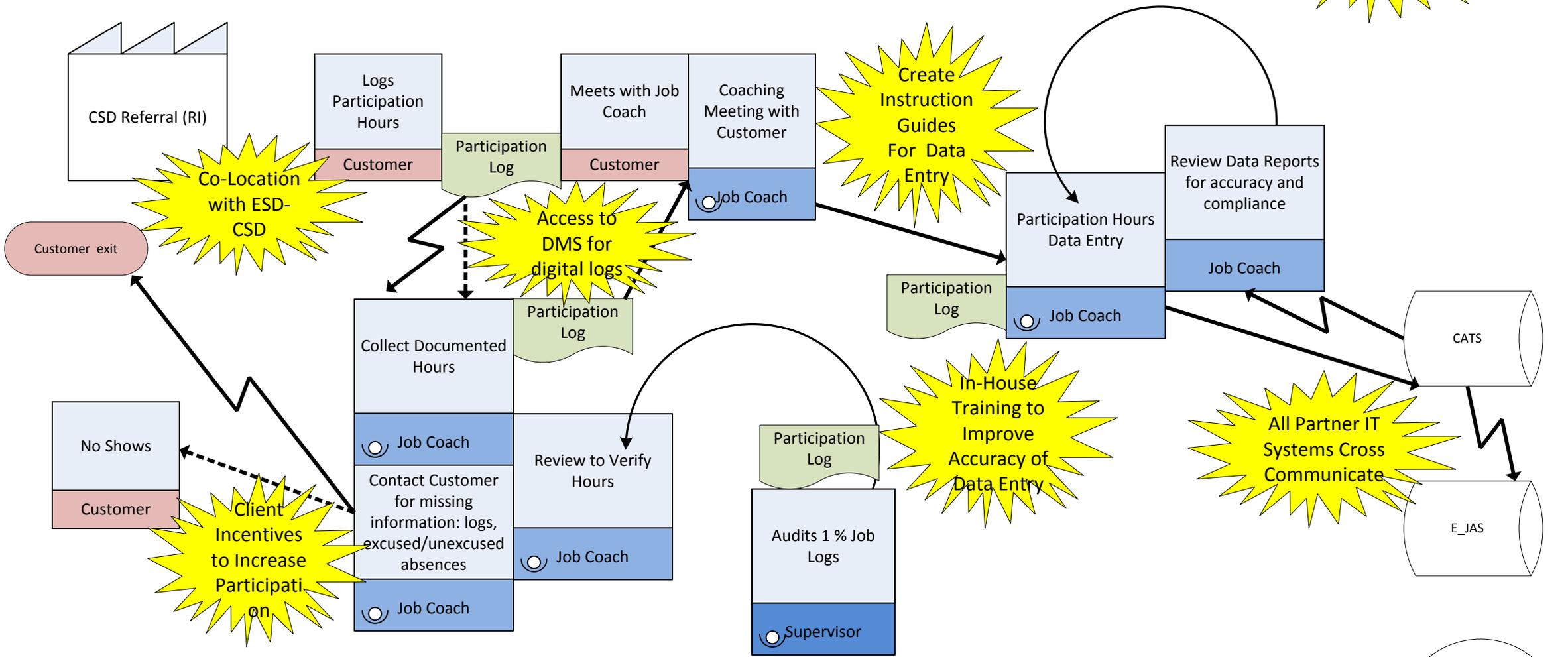


**VSM WF-3 ESD
Kaizens for
Future State**



Entire Process represents one cycle per customer